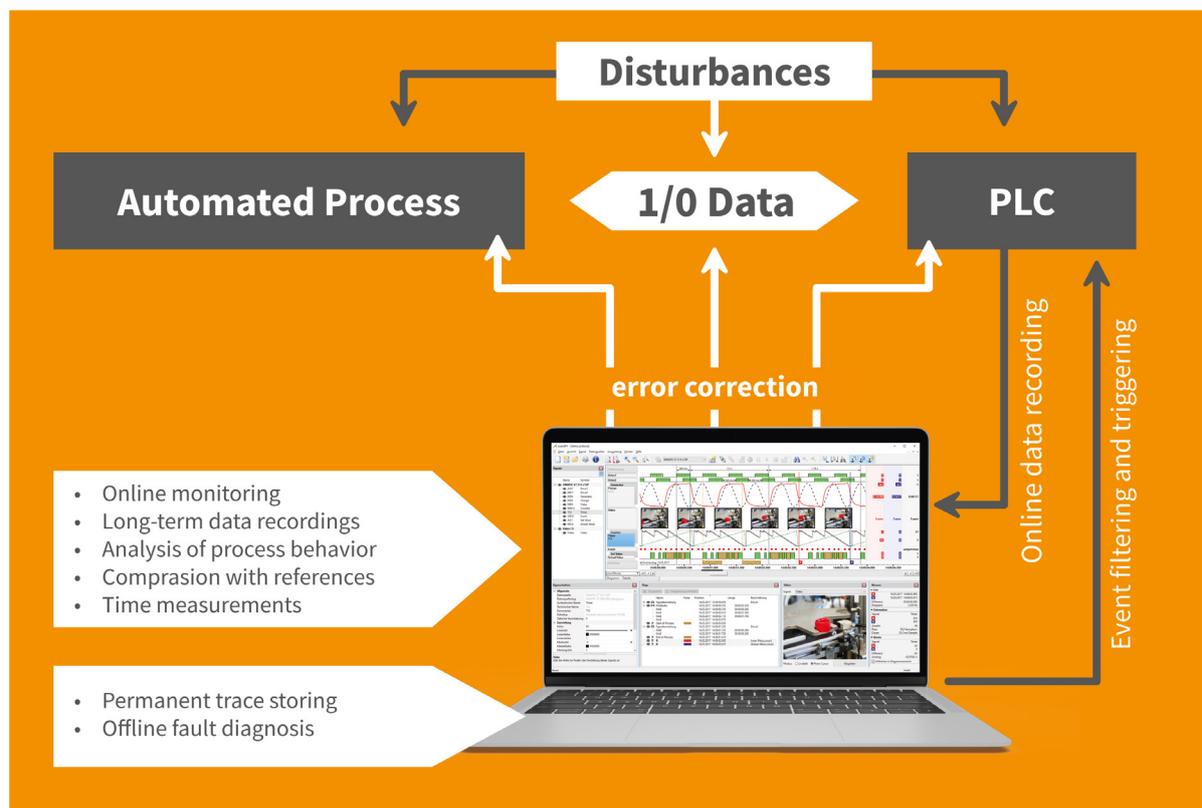


Signal Recording, Analysis and Error Diagnosis for PLC Applications

Disturbances may have serious impact on your automated process, the controller (PLC) or the I/O data communicated between them. Use auto.spy analyzer to monitor all relevant signals online, archive them in long-term recordings and find interesting process periods by event filtering and triggering. Compare with reference traces, measure significant times and search for violations of specification in offline mode to easier detect and correct errors and thus improve your process maintenance.



auto.spy is a powerful and versatile tool for monitoring and diagnosing automated installations. Various device drivers enable the software to record process data from different sources like PLCs, OPC servers, cameras or fieldbuses. Electrical signals can be logged directly by using the A/D measuring device LabJack. Numerous analyzing functions help finding, marking and describing important events in the signal data.



- Diagnosis of rare, sporadic malfunctions during development, commissioning or operation of control and automation systems



- Measuring times or process parameters
- Adjusting and optimizing control loops



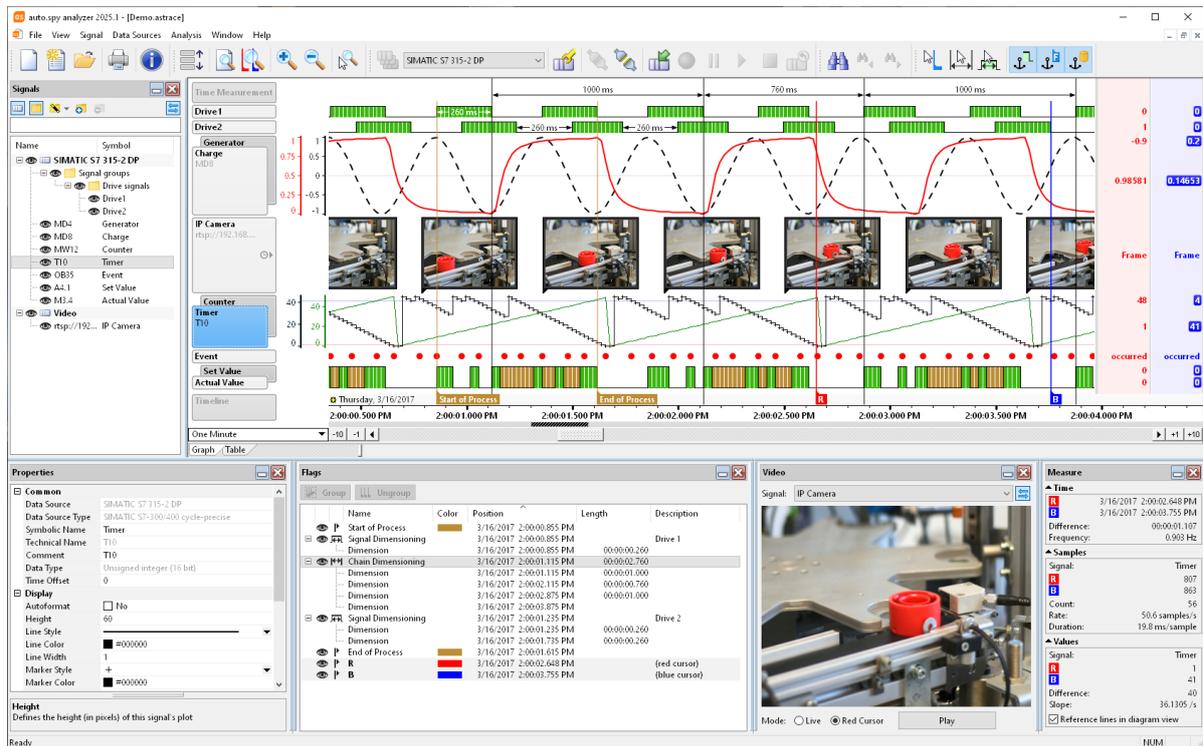
- Logging of event sequences and processes
- Creating up-to-date system documentation



- Visualization of complex correlations
- Testing and validation of control software

See the most important features of the auto.spy analyzer at a glance:

- ✓ Record multiple data sources (e. g. PLCs) per document simultaneously
- ✓ Display signal data in individual graphical or tabular form, even while recording
- ✓ Show video signals as a line of thumbnails or in a video toolbox with playback capability
- ✓ Arrange signals in a stack (one upon the other) in graph view for easy comparison
- ✓ Hierarchical trace navigation for very long recordings with large amounts of data
- ✓ Avoid wasteful data dumps by selectively removing document contents
- ✓ Flags for marking and describing important process events in the trace
- ✓ Cursors for measuring times and amplitudes, functions for time span dimensioning
- ✓ Search function for finding particular states, edges or threshold violations
- ✓ User-defined Visual Basic Scripts for running automated, complex data analyses
- ✓ Printing function for generating documentation from signal traces
- ✓ Import and export filters for exchanging data with other applications
- ✓ Free standalone viewer software for viewing, marking and measuring trace documents
- ✓ User interface available in German and English



auto.spy provides **device drivers** for these data sources:

- ✓ PLCs SIMATIC S7-1200/1500 (cycle- and polling-precise)
- ✓ PLCs SIMATIC S7-300/400 (cycle- and polling-precise)
- ✓ PLCs SIMATIC S5 (cycle-precise)
- ✓ A/D measuring device LabJack U12
- ✓ Cameras for video capturing
- ✓ OPC servers (OPC Unified Architecture and Data Access)
- ✓ Protocol converters UNIGATE CL

A fully functional demo version is available for download on our website.